

基本尺寸 (mm)

### 常用軸配合之尺寸偏差

單位:  $\mu\text{m}$  (0.001mm)

超過	以下	b9	c9	d8	d9	e7	e8	e9	f6	f7	f8	g5	g6	h5	h6	h7	h8	h9	js5	js6	js7	k5	k6	m5	m6	n5	n6	p6	r6	s6	t6	u6	x6	
-	3	-140 -165	-60 -85	-20 -34	-20 -45	-14 -24	-14 -28	-14 -39	-6 -12	-6 -16	-6 -20	-2 -6	-2 -8	0 -4	0 -6	0 -10	0 -14	0 -25	$\pm 2$	$\pm 3$	$\pm 5$	+4 0	+6 0	+6 +2	+8 +2	+8 +4	+10 +4	+12 +6	+16 +10	+20 +14	-	+24 +18	+26 +20	
3	6	-140 -170	-70 -100	-30 -48	-30 -60	-20 -32	-20 -38	-20 -50	-10 -18	-10 -22	-10 -28	-4 -9	-4 -12	0 -5	0 -8	0 -12	0 -18	0 -30	$\pm 2.5$	$\pm 4$	$\pm 6$	+6 +1	+9 +1	+9 +4	+12 +4	+13 +8	+16 +8	+20 +12	+23 +15	+27 +19	-	+31 +23	+36 +28	
6	10	-150 -186	-80 -116	-40 -62	-40 -76	-25 -40	-25 -47	-25 -61	-13 -22	-13 -28	-13 -35	-5 -11	-5 -14	0 -6	0 -9	0 -15	0 -22	0 -36	$\pm 3$	$\pm 4.5$	$\pm 7.5$	+7 +1	+10 +1	+12 +6	+15 +6	+16 +10	+19 +10	+24 +15	+28 +19	+32 +23	-	+37 +28	+43 +34	
10	14	-150 -193	-95 -138	-50 -77	-50 -93	-32 -50	-32 -59	-32 -75	-16 -27	-16 -34	-16 -43	-6 -14	-6 -17	0 -8	0 -11	0 -18	0 -27	0 -43	$\pm 4$	$\pm 5.5$	$\pm 9$	+9 +1	+12 +1	+15 +7	+18 +7	+20 +12	+23 +12	+29 +18	+34 +23	+39 +28	-	+44 +33	+51 +45	
14	18	-160 -212	-110 -162	-65 -98	-65 -117	-40 -61	-40 -73	-40 -92	-20 -33	-20 -41	-20 -53	-7 -16	-7 -20	0 -9	0 -13	0 -21	0 -33	0 -52	$\pm 4.5$	$\pm 6.5$	$\pm 10.5$	+11 +2	+15 +2	+17 +8	+21 +8	+24 +15	+28 +15	+35 +22	+41 +28	+48 +35	-	+54 +41	+67 +48	
18	24	-170 -232	-120 -182	-80 -119	-80 -142	-50 -75	-50 -89	-50 -112	-25 -41	-25 -50	-25 -64	-9 -20	-9 -25	0 -11	0 -16	0 -25	0 -39	0 -62	$\pm 5.5$	$\pm 8$	$\pm 12.5$	+13 +2	+18 +2	+20 +9	+25 +9	+28 +17	+33 +17	+42 +26	+50 +34	+59 +43	+64 +48	+76 +60	-	
24	30	-180 -242	-130 -192	-119 -142	-142 -192	-75 -89	-89 -112	-112 -142	-41 -50	-50 -64	-64 -92	-20 -33	-25 -41	-25 -41	0 -11	0 -16	0 -25	0 -39	$\pm 5.5$	$\pm 8$	$\pm 12.5$	+13 +2	+18 +2	+20 +9	+25 +9	+28 +17	+33 +17	+42 +26	+50 +34	+59 +43	+64 +48	+76 +60	+86 +70	-
30	40	-190 -264	-140 -214	-100 -146	-100 -174	-60 -90	-60 -106	-60 -134	-30 -49	-30 -60	-30 -76	-10 -23	-10 -29	0 -13	0 -19	0 -30	0 -46	0 -74	$\pm 6.5$	$\pm 9.5$	$\pm 15$	+15 +2	+21 +2	+24 +11	+30 +11	+33 +20	+39 +20	+51 +32	+60 +43	+72 +59	+85 +66	+106 +87	-	
30	40	-220 -307	-170 -257	-120 -174	-120 -207	-72 -107	-72 -126	-72 -159	-36 -58	-36 -71	-36 -90	-12 -27	-12 -34	0 -15	0 -22	0 -35	0 -54	0 -87	$\pm 7.5$	$\pm 11$	$\pm 17.5$	+18 +3	+25 +3	+28 +13	+35 +13	+38 +23	+45 +23	+59 +37	+73 +54	+93 +79	+113 +104	+146 +144	-	
40	50	-220 -307	-170 -257	-120 -174	-120 -207	-72 -107	-72 -126	-72 -159	-36 -58	-36 -71	-36 -90	-12 -27	-12 -34	0 -15	0 -22	0 -35	0 -54	0 -87	$\pm 7.5$	$\pm 11$	$\pm 17.5$	+18 +3	+25 +3	+28 +13	+35 +13	+38 +23	+45 +23	+59 +37	+73 +54	+93 +79	+113 +104	+146 +144	-	
50	65	-280 -380	-210 -310	-145 -208	-145 -245	-85 -125	-85 -148	-85 -185	-43 -68	-43 -83	-43 -106	-14 -32	-14 -39	0 -18	0 -25	0 -40	0 -63	0 -100	$\pm 9$	$\pm 12.5$	$\pm 20$	+21 +3	+28 +3	+33 +15	+40 +15	-	+52 +27	+68 +43	+90 +65	+125 +100	+159 +134	-	-	
50	65	-340 -455	-240 -355	-170 -242	-170 -285	-100 -146	-100 -172	-100 -215	-50 -79	-50 -96	-50 -122	-15 -35	-15 -44	0 -20	0 -29	0 -46	0 -72	0 -115	$\pm 10$	$\pm 14.5$	$\pm 23$	+24 +4	+33 +4	+37 +17	+46 +17	-	+60 +31	+79 +50	+109 +80	+159 +130	-	-	-	
65	80	-380 -495	-260 -375	-170 -242	-170 -285	-100 -146	-100 -172	-100 -215	-50 -79	-50 -96	-50 -122	-15 -35	-15 -44	0 -20	0 -29	0 -46	0 -72	0 -115	$\pm 10$	$\pm 14.5$	$\pm 23$	+24 +4	+33 +4	+37 +17	+46 +17	-	+60 +31	+79 +50	+109 +80	+159 +130	-	-	-	
65	80	-420 -535	-280 -395	-170 -242	-170 -285	-100 -146	-100 -172	-100 -215	-50 -79	-50 -96	-50 -122	-15 -35	-15 -44	0 -20	0 -29	0 -46	0 -72	0 -115	$\pm 10$	$\pm 14.5$	$\pm 23$	+24 +4	+33 +4	+37 +17	+46 +17	-	+60 +31	+79 +50	+109 +80	+159 +130	-	-	-	
80	100	-480 -610	-300 -430	-190 -271	-190 -320	-110 -162	-110 -191	-110 -240	-56 -88	-56 -108	-56 -137	-17 -40	-17 -49	0 -23	0 -32	0 -52	0 -81	0 -130	$\pm 11.5$	$\pm 16$	$\pm 26$	+27 +4	+36 +4	+43 +20	+52 +20	-	+66 +34	+88 +56	+126 +98	+94 +98	-	-	-	
80	100	-540 -670	-330 -460	-190 -271	-190 -320	-110 -162	-110 -191	-110 -240	-56 -88	-56 -108	-56 -137	-17 -40	-17 -49	0 -23	0 -32	0 -52	0 -81	0 -130	$\pm 11.5$	$\pm 16$	$\pm 26$	+27 +4	+36 +4	+43 +20	+52 +20	-	+66 +34	+88 +56	+126 +98	+94 +98	-	-	-	
100	120	-600 -740	-360 -500	-210 -299	-210 -350	-125 -182	-125 -214	-125 -265	-62 -98	-62 -119	-62 -151	-18 -43	-18 -54	0 -25	0 -36	0 -57	0 -89	0 -140	$\pm 12.5$	$\pm 18$	$\pm 28.5$	+29 +4	+40 +4	+46 +21	+57 +21	-	+73 +37	+98 +62	+144 +114	+108 +114	-	-	-	
100	120	-760 -915	-440 -595	-230 -327	-230 -385	-135 -198	-135 -232	-135 -290	-68 -108	-68 -131	-68 -165	-20 -47	-20 -60	0 -27	0 -40	0 -63	0 -97	0 -155	$\pm 13.5$	$\pm 20$	$\pm 31.5$	+32 +5	+45 +5	+50 +23	+63 +23	-	+80 +40	+108 +68	+166 +132	+126 +132	-	-	-	
120	140	-600 -740	-360 -500	-210 -299	-210 -350	-125 -182	-125 -214	-125 -265	-62 -98	-62 -119	-62 -151	-18 -43	-18 -54	0 -25	0 -36	0 -57	0 -89	0 -140	$\pm 12.5$	$\pm 18$	$\pm 28.5$	+29 +4	+40 +4	+46 +21	+57 +21	-	+73 +37	+98 +62	+144 +114	+108 +114	-	-	-	
120	140	-840 -995	-480 -635	-230 -327	-230 -385	-135 -198	-135 -232	-135 -290	-68 -108	-68 -131	-68 -165	-20 -47	-20 -60	0 -27	0 -40	0 -63	0 -97	0 -155	$\pm 13.5$	$\pm 20$	$\pm 31.5$	+32 +5	+45 +5	+50 +23	+63 +23	-	+80 +40	+108 +68	+166 +132	+126 +132	-	-	-	

### 精石精密量校科技國際顧問有限公司



儀器追溯校正



產品量測驗證



專業技術訓練



現場技術支援



技術研習訓練



技術展示中心