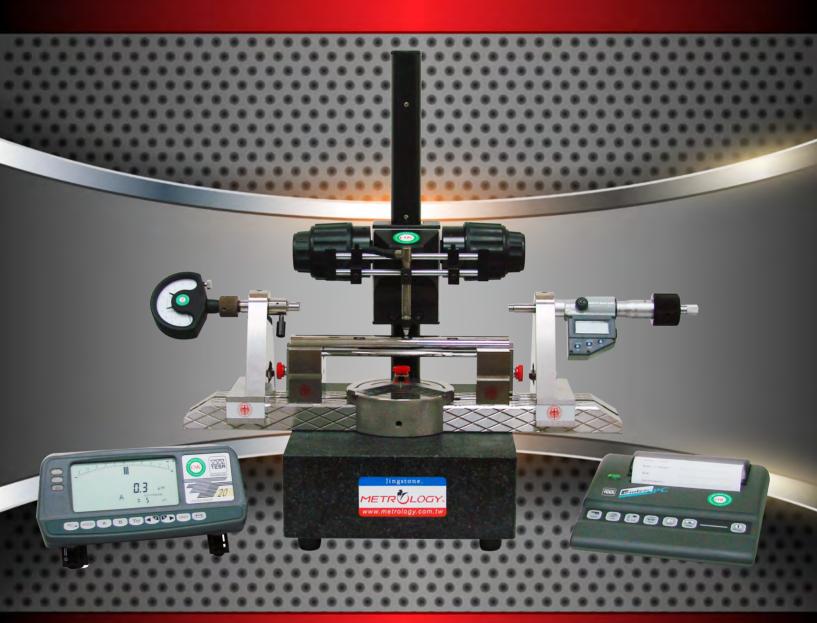


Ultimate weapon – The Devil is in the details



Unprecedented & Unbeatable Flagship

TRANSFORMERS

K31 CALIBRATOR







Taiwan Patent



UN patent



China Patent







Germany England France Sweden Italy Spain Poland Czech Finland Demark New Zealand Hungary and etc.

28 UN member countries.





TRANSFORMERS

Universal Measuring Stand UMC-9300

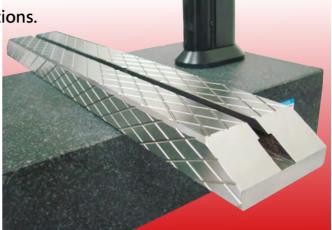
Reference base of measuring & calibration functions.





Model No.	Measuring Range	Measuring Height	Center Height	Accuracy
UMC-9300	0-300mm	250mm	85mm	1.5um
UMC-9600	0-600mm	400mm	120mm	3.0um

*Accuracy: Max permissible error of granite and reference base



German DIN 00 grade granite base. Ultra precision grinded and hardened tool steel standard reference base.



Z-axis precision coarse and fine adjusting movement hand wheel.



Plastic steel ball screw slide guide and column.

Normal measuring function.

For measuring length, thickness, outside dimension, and diameter.



Combo accessories





Expandable measuring functions

For measuring length, thickness, outside dimension, and diameter. Measuring range can be pre-set with gauge blocks to extend the max measuring travel.



Combo accessories





Universal measuring functions

For directly measuring length, thickness, outside dimension, and outside diameter of varies shape of machining workpiece.



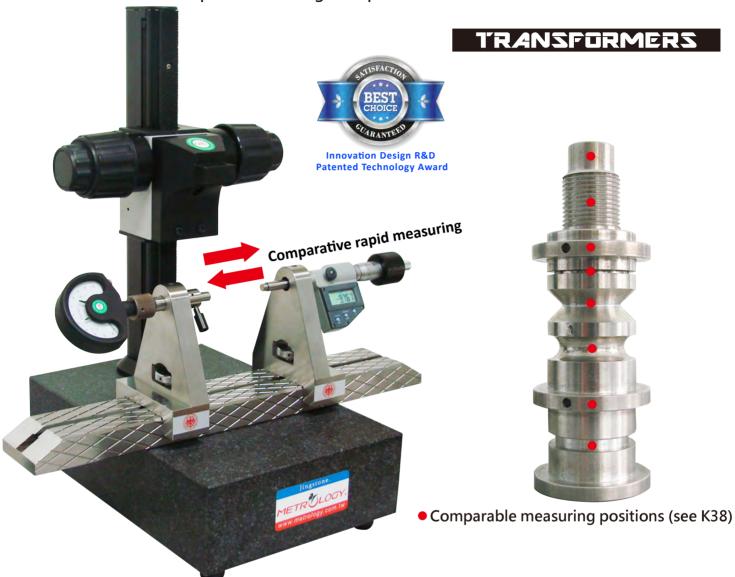
Combo accessories





Universal measuring functions

For rapid comparative measuring length, thickness, outside dimension, and outside diameter of varies shape of machining workpiece.



Combo accessories

Insert-type telescoping measuring anvil device

UMC-ITDAnvil inside diameter Φ5mm indicator optional

■ Concentric slide



UMC-CS Concentricity 0.002mm

■ Digital micrometer head



UMC-MH30UNR
Measuring range 0-25mm/0.001mm
Non-rotating universal interchangeable anvil type

Universal measuring functions

TRANSFORMERS

For direct and rapid comparative measuring length, thickness, outside dimension, and outside diameter of varies shape of machining workpiece.

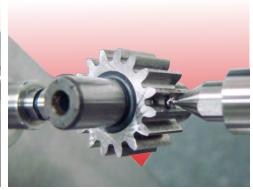
Universal measurement

■ Thread measurement

Gear measurement







Model No.	Anvil
AV-9001	Flat
AV-9002	Spherical
AV-9003	Blade
AV-9004	Point
AV-9005	Spine
AV-9006	Disk
AV-9007	Knife-edge
AV-9008	7 pairs/Set

Model No.	Metric & Inche (60°)
AV-9009	0.4-0.5mm/64-48TP1
AV-9010	0.6-0.9mm/44-28TP1
AV-9011	1-1.75mm/24-14TP1
AV-9012	2-3mm/13-9TP1
AV-9013	3.5-5mm/8-5TP1
AV-9014	5.5-7mm/4.5-3.5TP1
AV-9015	0.4-7mm/64-3.5TP1(set)
	·

Model No.	Whiteworth (55°)
AV-9016	60-48TP1
AV-9017	48-40TP1
AV-9018	40-32 TP1
AV-9019	32-24 TP1
AV-9020	24-18 TP1
AV-9021	18-14 TP1
AV-9022	14-10 TP1
AV-9023	10-7 TP1
AV-9024	7-4.5 TP1
AV-9025	4.5-3.5 TP1
AV-9026	60-3.5 TP1(set)

Model No.	Ball Diameter	Module/Pitch Dia
AV-9027	Ф1.0mm	0.6-0.65 / 45
AV-9028	Φ1.5mm	0.9-1.0 / 28-26
AV-9029	Ф2.0mm	1.25 / 22
AV-9030	Ф2.5mm	1.5 / 17
AV-9031	Ф3.0mm	1.75 / 15
AV-9032	Ф3.5mm	2 / 13
AV-9033	Φ4.0mm	2.25 / 11
AV-9034	Φ4.5mm	2.5 / 10
AV-9035	Φ5.0mm	2.75 / 9
AV-9036	Ф6.0mm	3.5 / 7
AV-9037		Set

^{*}Detail specification, see F32





*Detail specification, see F26

Unprecedented & unbeatable flagship



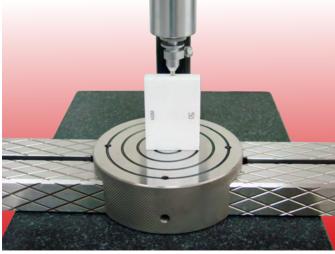


Measuring functions

TRANSFORMERS

For measuring height, thickness, depth, of normal workpiece. For direct, comparison measuring of flatness, parallelism and straightness.

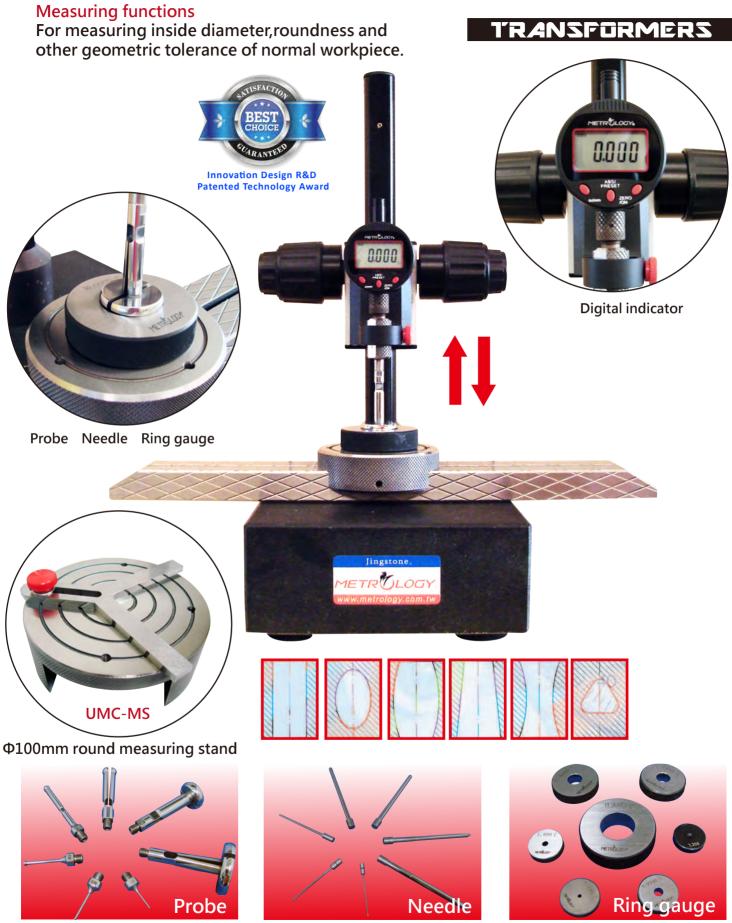




Comparison measurement



Direct measurement





Measuring functions

TRANSFORMERS

For measuring concentricity, coaxis, runout, and other geometric tolerance of normal cylindrical workpiece. Pair with concentricity measuring tips.



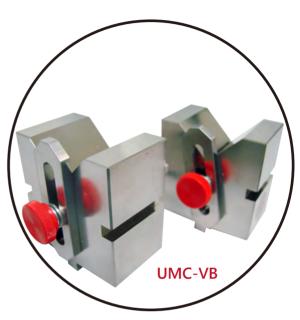


Measuring functions

TRANSFORMERS

For measuring straightness, concentricity, roundness, coaxis, runout, and other geometric tolerance of normal cylindrical workpiece. Pair with concentric V blocks.

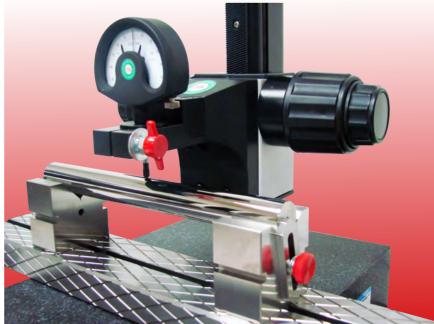




Concentric V-type slide blocks and stopper Max measurable diameter: $\Phi60mm\ 2pcs/pair$



Indicator clamp UMC-IH Φ8 or Φ28mm



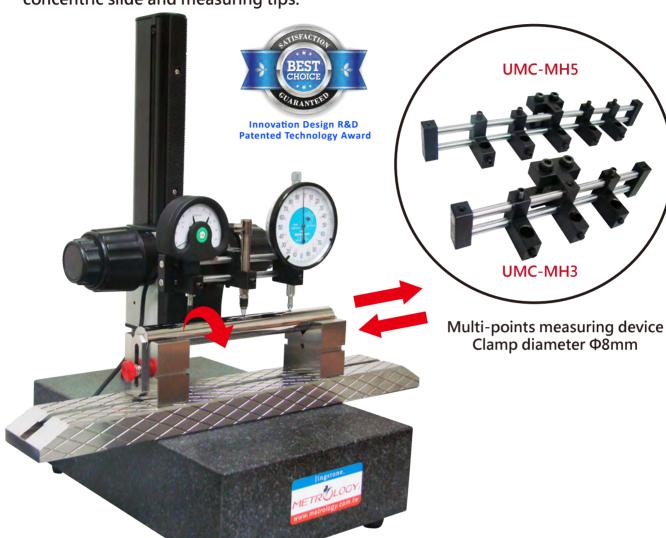
Geometric tolerance measurement



Multi-points measuring functions

TRANSFORMERS

For measuring straightness, concentricity, roundness, coaxis, runout, and other geometric tolerance of normal cylindrical workpiece. Pair with concentric V blocks or concentric slide and measuring tips.





Measurement with concentricity slide and concentricity measuring tips



Measurement with concentric V blocks



Measuring functions

TRANSFORMERS

For measuring roundness, straightness, concentricity, coaxis, runout, and other geometric tolerance of normal cylindrical workpiece.

Pair with concentric measuring stand.



*Lever type indicator & magnetic stand detail specification, see G23-G36



Observation & measuring functions

TRANSFORMERS

Can combine with stereo microscope and image output microscope For observation, inspection, analysis, and dimension measuring of metal, or non-metal workpiece surface.



UMC-BW Φ90mm Black and white plate UMC-MS Φ100mm Round measuring stand



Image capture output

Observation function



Stereo microscope and clamp (Detail specification see J13)

Measurement function



X-Y measuring table and micrometer head (Detail specification see J30)



Calibration function

TRANSFORMERS

Can be used for calibrating inside, outside of calipers, outside micrometer, inside micrometer, bore gage and etc.

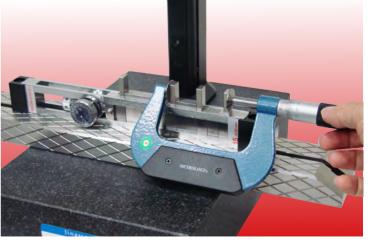


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Calibrating inside and outside dimension of varies calipers

(Calibration points: 25 · 50 · 100 · 150 · 200mm)



Calibrating inside and outside micrometers (Calibration point: 5mm per step)

Calibration function

TRANSFORMERS

For calibrating inside, outside of calipers, outside micrometer, inside micrometer, bore gage and etc.

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Outside micrometer calibration



Combo accessories: UMC-GH1S+GB1+TJ1





Inside micrometer calibration

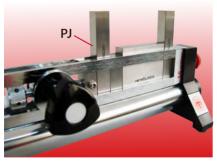


Combo accessories: UMC-GH1S+GB1+TJ1





Single rod and extension rod inside micrometer calibration



Combo accessories: UMC-GH1S+GB1+PJ



Set measuring limit as limit gauge



Bore gauge calibration & zero setting



Combo accessories: UMC-GH1S+GB1+BS1







Calibration function
For calibrating varies type of indicators.

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Calibration function

For calibrating varies type of indicators.

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Combo accessories

Universal clamp



UMC-UC

Digital micrometer head

UMC-MH28F Measuring range 0-25mm/0.001mm UMC-MH31F Measuring range 0-50mm/0.001mm



■ Concentric slide



UMC-CS Concentricity 0.002mm



For calibrating varies type of bore gauges.

TRANSFORMERS



Digital micrometer head Measuring range 0-25mm/0.001mm

UMC-MH28F









Calibration function

TRANSFORMERS

For calibrating micrometer heads, single rod inside micrometers, pin gauges, plug gauges, standard bars, thread plug gauges, and etc.







Micrometer head calibration

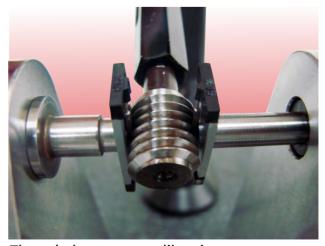




Standard bar calibration



Thread plug gauge and 3-wire thread gauge (Detail specification see H26)



Thread plug gauge calibration



Taiwan invention First in the world Unique and Unparalleled

